



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SM
18/01/06 **D3849-045**
Job Sheet 202982



POSITIVE RECALL

Part No: D3849-045

Job Qty: *5* pcs

Part Name: Aft Heavy-Duty Wearplate, Float Skid Compatible



6 **DAS**
21
9-53

EFFECTIVE *11/13* AUTH *MD*

RELEASED *10/07* DATE *10-01-06*

Part Weight: 0 lbs

Status: New

9-8 Priority: Medium

Job Created: 11/7/19

Job Tracking No:

Due Date: 11/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF 19-902 DWG D3849 REV.G IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG
REV.D DD VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG
REV.F DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	5 pcs	11/15/19	11/15/19	0.00	12.50	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		<i>MV Jan 8/20</i>
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	5 pcs	11/15/19	11/15/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		<i>CL</i>
							QC 9 - 9		
130	QC 5	5 pcs	11/15/19	11/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



Dart Aeros
1270 Aberdeen
Hawkesbury,
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S245659



Part No: D3849-045

Job No: 202982

Serial No/Batch: S245659

Revision: REV.G

Inspector:

Plex 11/7/19 7:44 AM Dart.lajeunesse.marie

					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	62
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
140 Small Fab - 2 - B4B	5 pcs	11/15/19	0.00	2.87	Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	-41 JAN 08 2020
					Small Fab - 7 - B4B	9-89
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
150 QC 5	5 pcs	11/15/19	0.00	0.00	QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS
					QC 5 - 40	40
					QC 5 - 61	JAN 09 2020 9-89
					QC 5 - 81	
					Packaging 3 - 1 - B4B	FP002 20-1-9
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
160 Packaging 3-1 - Stock - B4B	5 pcs	11/15/19	0.00	0.00	Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

POSITIVE
RECALL
DAS
9
9-89

170 QC 21 - SA	5 pcs	11/15/19	0.00	0.00	Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	525
					QC 21 - SA - 70	21

IAN 09 2020

QC 21 - SA - 53	953
-----------------	-----

Part Op 110 - 1- Weld D3901-045 bar to wearplate as per dwg D3849 TRANSFER DRILL 00.188 HOLES FROM D3849-5

Descriptions: WEARPLATE TO D3901-045 WEARBARS

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (QC5- Inspect part completeness to step on W/O)

140 - 1- Apply a layer of TEXTURE COATING as per dwg 5242721

150 - (QC5- Inspect part completeness to step on W/O)

160 - (Identify as per dwg & Stock Location:) LOCATION : FG002

170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3849-5	Plate	5 pcs (1 ea)	110-Large Fab - Welded Assy-1	5239491
D3901-045	Wearbar Weldment	10 pcs (2 ea)	110-Large Fab - Welded Assy-1	5244562

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3849-5	5	0	0
	D3901-045	10	0	0

Part Specifications				
Specifications could not be found.				

Plex 11/7/19 7:44 AM Dart.lajeunesse.marie

NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		_____			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Completed By				Lead hand / Supervisor		QC / QA Coordinator					